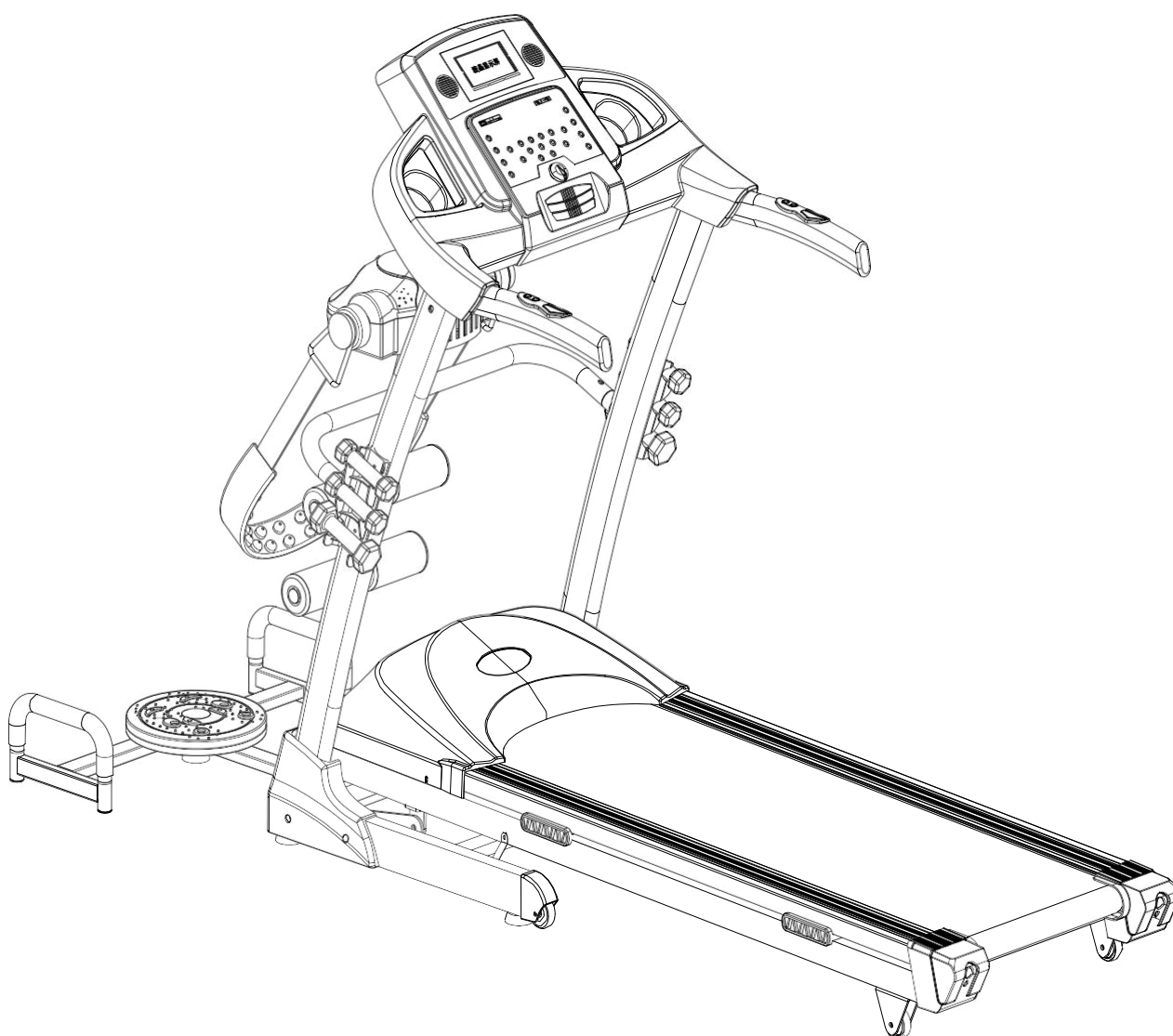




USER MANUAL – EN

IN 7565 Motorized Treadmill inSPORTline Mendoz (QST8438)



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Special tips:

Before installation and operation, please read this operation manual carefully and save this manual for future reference.

WARRANTY

We make sure that this item is made of high quality materials.

In normal use, if any problem, we will take charge of maintenance.

The warranty time for this item is 1 year (From the day you buy it). If any quality problem about this item, please contact with our services within 1 year. Don't deal with quality problem by yourself without any authorization.

If the product you purchased has problems as follows, the manufacturer's warranty is not effective:

- Improper operating, negligence, accident
- Improper treatment when problems.
- Use the spare parts which are not from us.
- Damage from other reasons.

For easy-wear parts, we don't provide maintenance and replace for normal use, such as belt.

This warranty is only valid for home use, and is not suitable for gym or other professional exercise.

If you want to buy spare parts, please contact with our service and provide this manual.

TIPS FOR SAFETY

We have considered more for safety when we design and produce this item. However, in case of any unhappiness, please pay attention to these tips. We don't assume responsibility if any accident caused by follow tips.

- According to your health condition, please exercise properly. Overload or improper exercise will damage your health.
- While running, you should dress properly. Don't dress too loosely in case your clothes are entangled by the machine. And please wear sport shoes. Don't let your children or pet play near it to avoid unnecessary injury.
- This machine is not suitable for children. For patients or the disabled to use, they have to follow the guides by their guardians or doctors.
- Don't use this machine when in outdoor, high humidity condition or sun.
- Please pull the plug off from socket and keep the safe key, when the treadmill is unused.
- This machine is for home use, not suitable for professional exercise or testing, and also not suitable for medical purpose.
- The heart rate on this machine is not suitable for medical.
- If any damage for power wire, please ask manufacturer or professional service to replace it in case of any danger.
- Please check all the parts before using. Make sure that all the nuts or screws are fastened.
- Place your treadmill on the clean, flat and solid floor. Make sure that there is not anything pointy, water or hot near to the machine.
- Please stop exercising immediately and consult your doctor if you're feel giddy, surfeit, thorax ache or other symptoms.
- Make sure that hands are not near to running parts. Don't put your hands or feet under the running belt.
- When running this machine, it is only for one person to use it!

- Please use the spare parts from us, it is not acceptable if you use spare parts from others.
- This machine is HC level, max weight shall be less than 120 kg.
- Please consult your doctor at first before running, if you have one of the following diseases.
 1. Cardiopathy, hypertension, sugar diabetes, respiratory disease, smoking, and other chronic diseases, complication disease.
 2. If you are over 35 years old and heavier than common weight.
 3. Women in pregnant or in breasting period.

SPECIAL TIPS FOR SAFETY

- Please use qualified socket. If the plug and the socket is not compatible, please ask electrician to handle it and don't do anything for the plug.
- The voltage for this machine is 220V-240V AC.
- Don't let power wire touch roller, and also don't put power wire on the running belt. Don't use damaged plug.
- Before cleaning, moving and maintaining the machine, please pull off the plug for the socket.


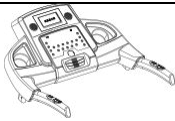
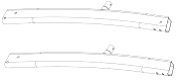
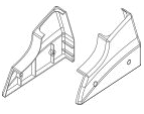
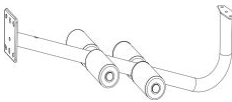
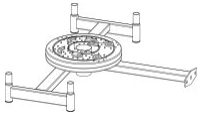


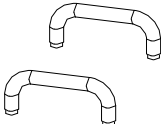
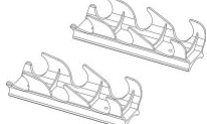
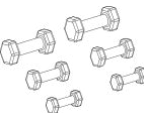

Warning: If don't pull off, it will cause injury or damage for the machine.

PACKING DETAILS

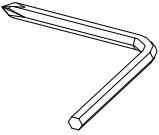
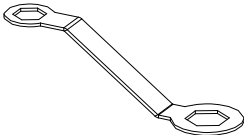
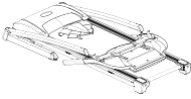
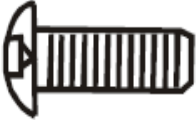
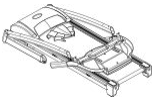

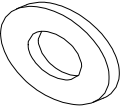
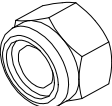


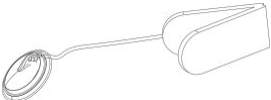
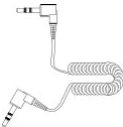
Warning: Carefully install the product, avoid making any damage.

Notice:

- 1) Carefully read the instructions before installation. Operate in accordance with procedures.
- 2) Check components in the package
- 3) Remove all paper boxes and foams used as fasteners.
- 4) Check all the following components. If there is missing or problematic parts, please contact the dealer

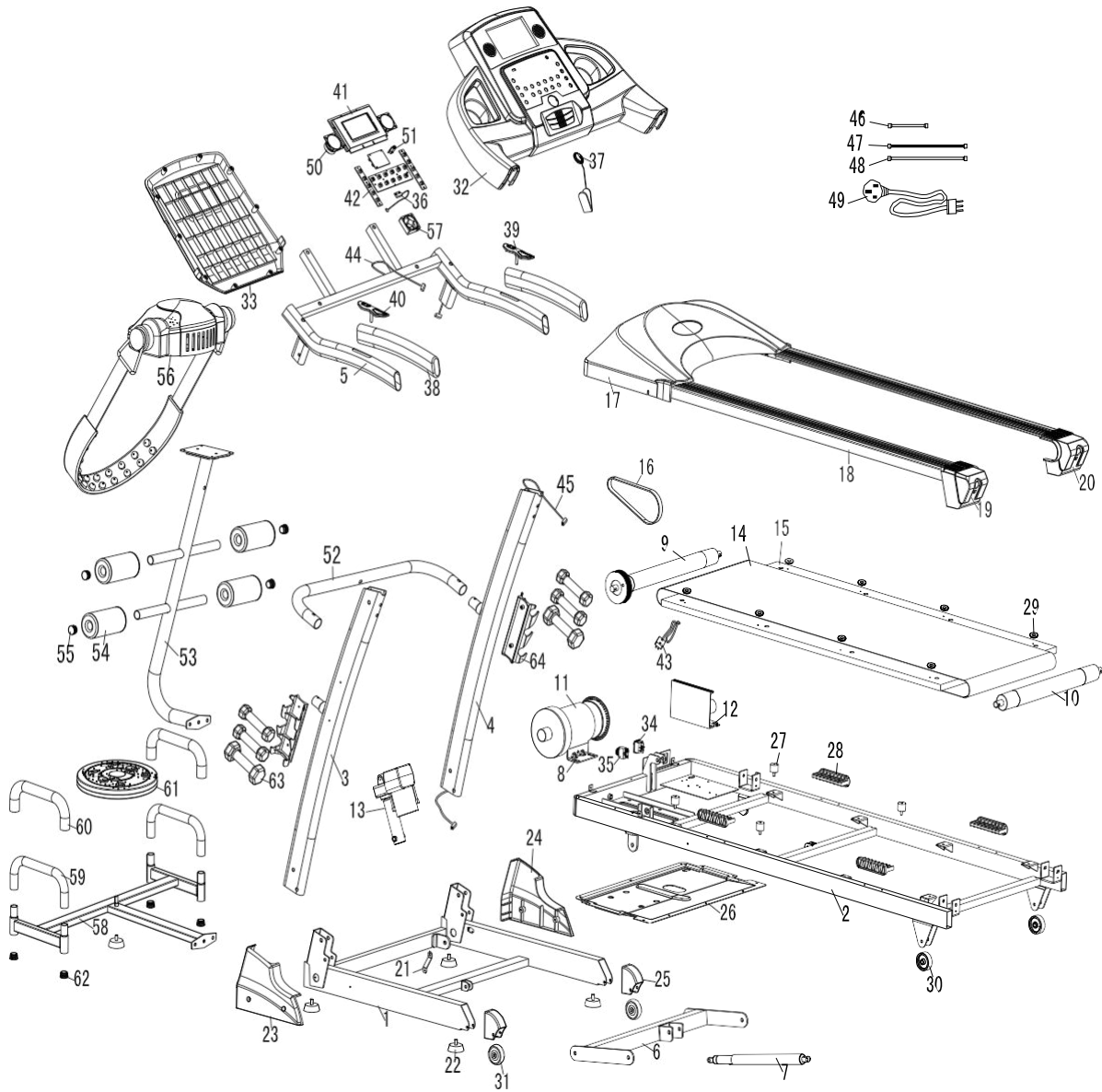
 Frame	 Meter	 Meter tube	 Decorating cover at base
 Multifunction frame	 Twister frame	 Massage head	 Solid tube for multifunction frame
 Push-up handlebar	 Dumbbell shelf	 Dumbbell	 Hardware tool bag

HARDWARE TOOL BAG

 <p>Multi-wrench 1 pcs</p>	 <p>Homemade wrench 1 pcs</p>	 <p>Umbrella-type allen screw M8*50*15 4pcs</p>
 <p>Umbrella-type allen screw M8*15 12pcs</p>	 <p>Umbrella-type allen screw M8*35*15 4pcs</p>	 <p>Umbrella-type allen screw M8*80*20 1pcs</p>
 <p>Washer 21PCS</p>	 <p>Nut 9pcs</p>	 <p>Umbrella-type cross tapping screw M4.2*15 8pcs</p>
 <p>Lubricant</p>	 <p>Safety key</p>	 <p>MP3 connector 1pcs</p>

EXPLODED VIEW

These are all the components used in installation. All components are listed in the following form.



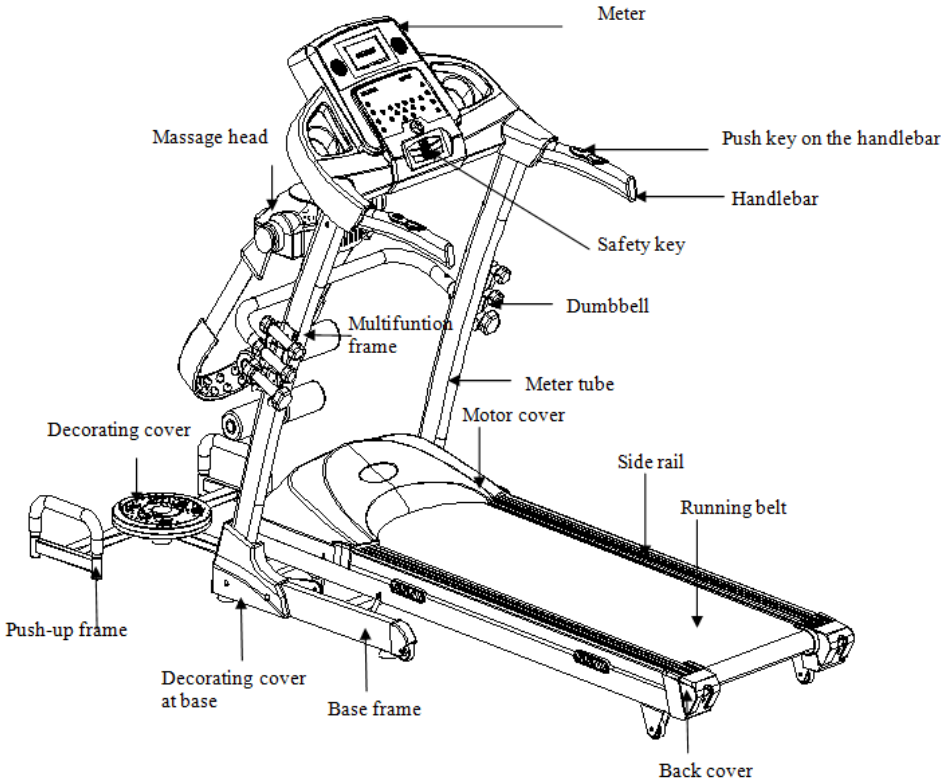
PARTS LIST

No.	Component	Quantity
1	Base frame	1
2	Frame	1
3	Left pillar accessory	1
4	Right pillar accessory	1
5	Dashboard frame	1
6	Incline frame	1

7	Pressure stick	1
8	Motor stator	1
9	Front roller	1
10	Back roller	1
11	Motor	1
12	PCB	1
13	Incline motor	1
14	Running belt	1
15	Running board	1
16	Multislot belt	1
17	Motor cover	1
18	Side rail	2
19	Left back cover	1
20	Right back cover	1
21	Connector part for base frame	1
22	Adjusting foot pad	5
23	Left decorating cover at base	1
24	Right decorating cover at base	1
25	Base handling wheel set	2
26	Lower cover of motor	1
27	Shock absorption	6
28	Long shock absorption	4
29	Locating pad for side rail	8
30	Rubber transporting wheel	2
31	Transporting wheel at base	2
32	Upper cover of meter	1
33	Lower cover of meter	1
34	Power switch	1
35	Overload protector	1
36	Reed pipe for safety key	1
37	Safety key	1
38	Sponge sheath	2
39	Heart rate and speed +- key	1
40	Heart rate and incline +- key	1
41	PCB for console	1
42	Push-key board	3
43	Sensor wire	1
44	Upper communication line	1

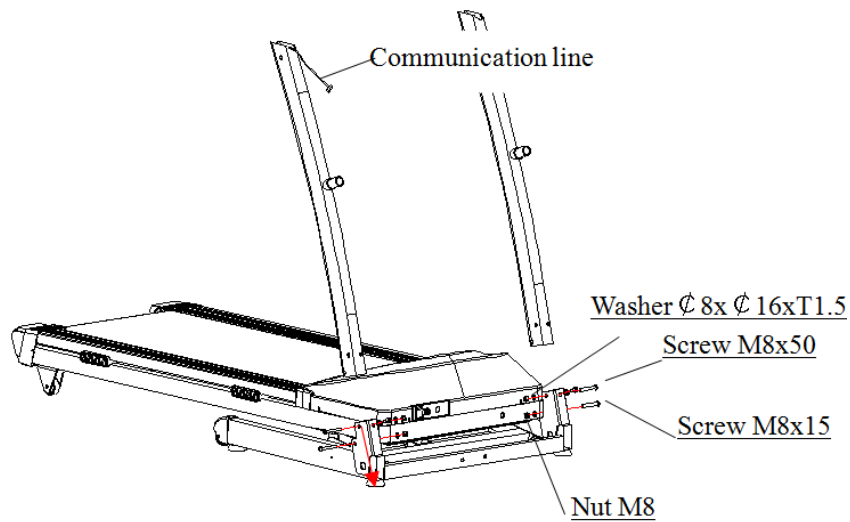
45	Lower communication line	1
46	Red connecting line	1
47	Red connecting line	1
48	Green connecting line	1
49	Power wire	1
50	Speaker	2
51	MP3 module	1
52	Solid tube for multifunction frame	1
53	Multifuntion frame	1
54	Sponge protecting bush	4
55	Tube plug	4
56	Massage head	1
57	Fan	1
58	Solid tube for twister	1
59	Push-up handlebar	2
60	Push-up handlebar sponge	2
61	Twister	1
62	Tube plug washer	4
63	Dumbbell set	2
64	Dumbbell shelf	6

TREADMILL STRUCTURE



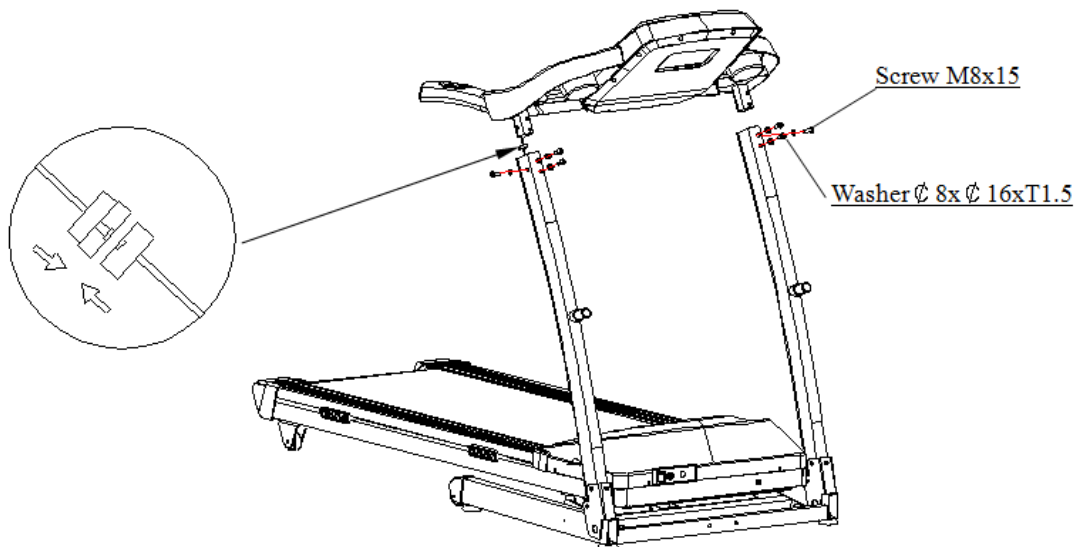
ASSEMBLY

STEP 1: Set meter tube on the base frame



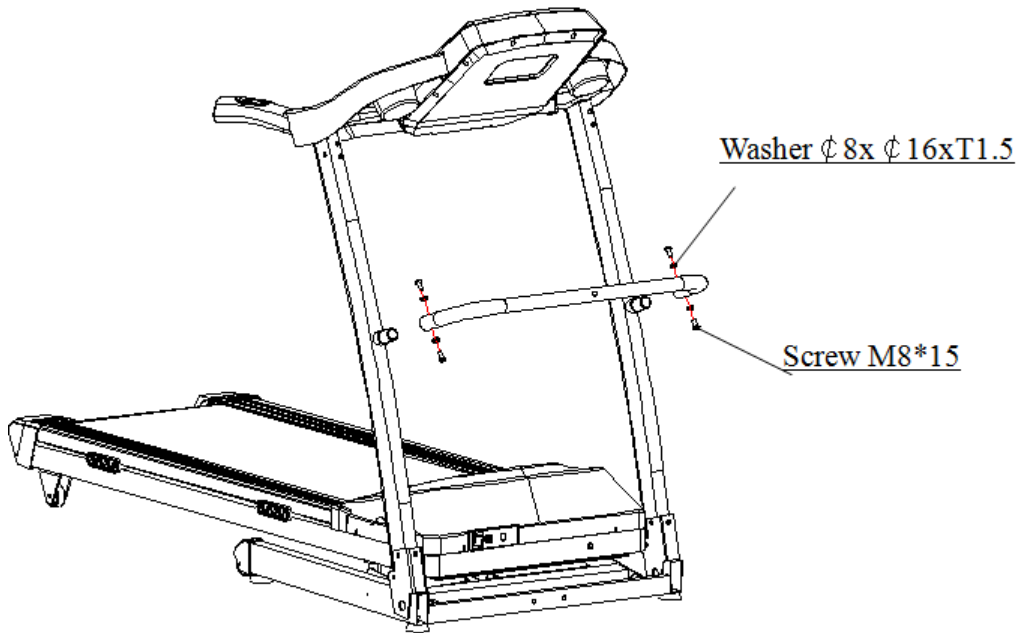
- Make the communication line through the right meter tube.
- Set meter tube on the base frame. Use 2 pcs of Screw M8*15 with 2 pcs of washer and 4pcs of Screw M8*50 with 4 pcs of washer, 4 pcs of nut to solid the meter tube. (Don't fasten screw at first)

STEP 2: Put meter on the meter tube



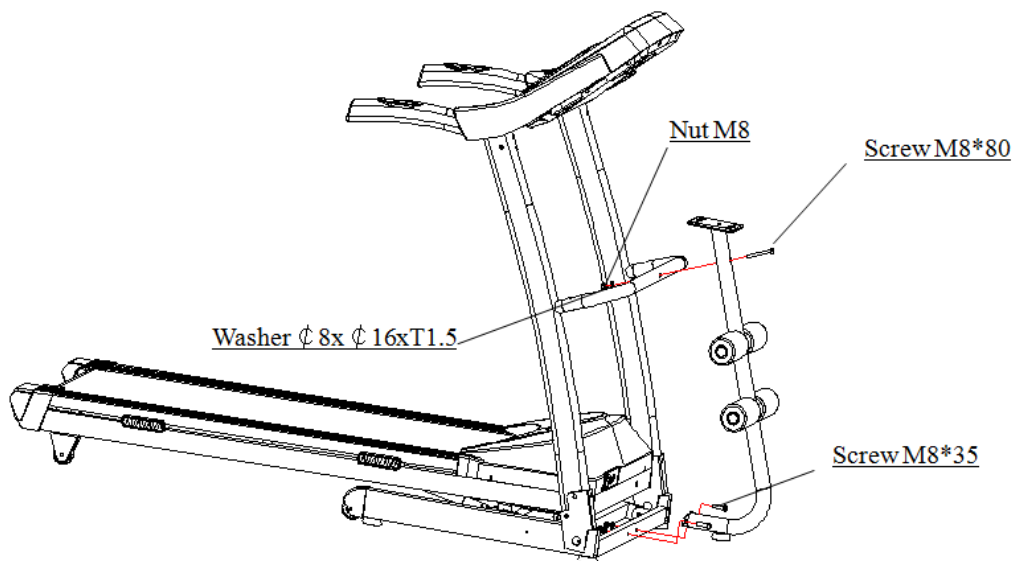
- Make sure that communication lines are connected correctly, in case they are connected in reverse.
- Put meter on the meter tube. Use 6 pcs of Screw M8*15 with 6 pcs of washer to solid the meter. (Don't fasten screw at first)
- After the machine is power on, push "Start", if everything goes well, then fasten screws mentioned in front steps.

STEP 3: Install solid tube for multifunction frame to meter tube



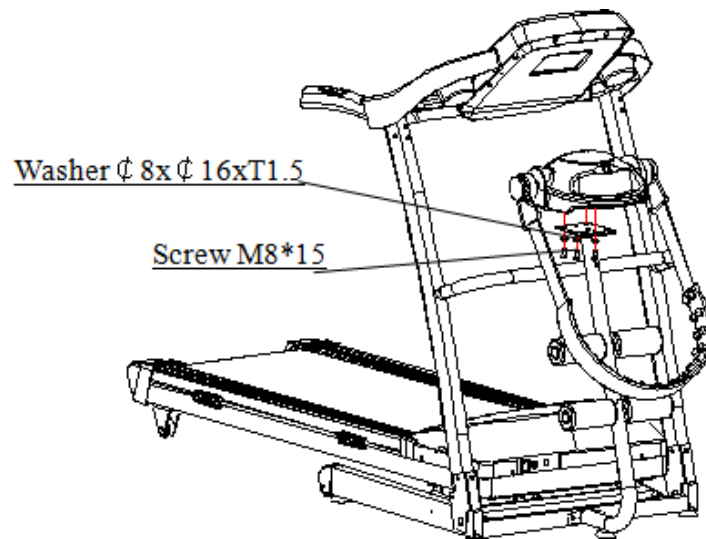
Use 4 pcs of Screw M8*15 with 4 pcs of washer to solid it. (Don't fasten screw at first).

STEP 4: Install multifunction frame on base frame and solid tube



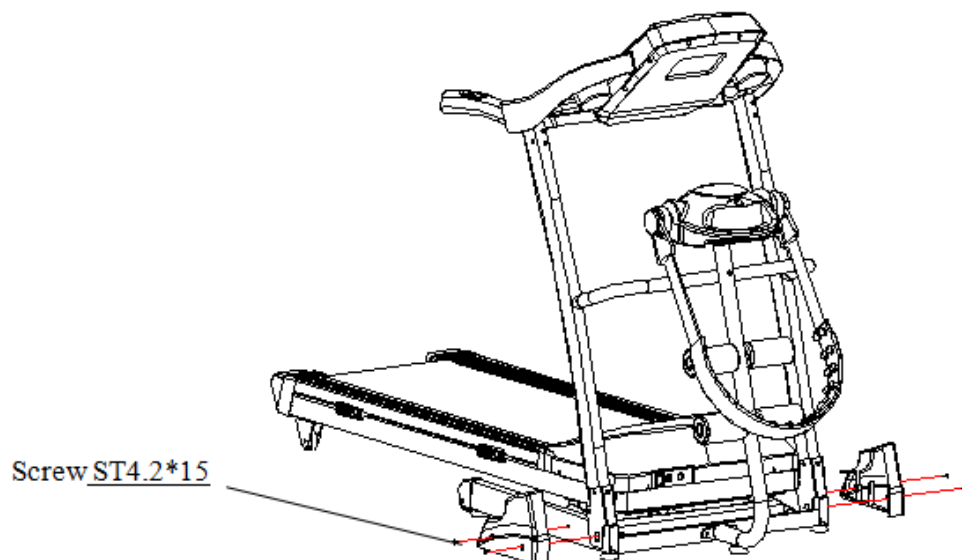
- Use 2 pcs of Screw M8*35 with 2 pcs of washer, 2 pcs of nut to solid multifunction frame on base frame. (Don't fasten screw at first)
- Use Screw M8*80 with washer, nut to solid multifunction frame on solid tube, then fasten screws mentioned in front steps.
- Install 4 pcs sponge protecting bush on multifunction frame.

STEP 5: Install massage head on multifunction frame.

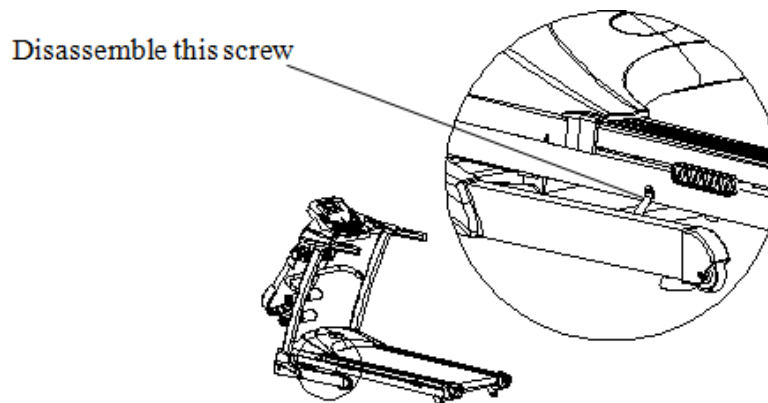


Use 3 pcs of Screw M8*15 with 3 pcs of washer to solid massage head.

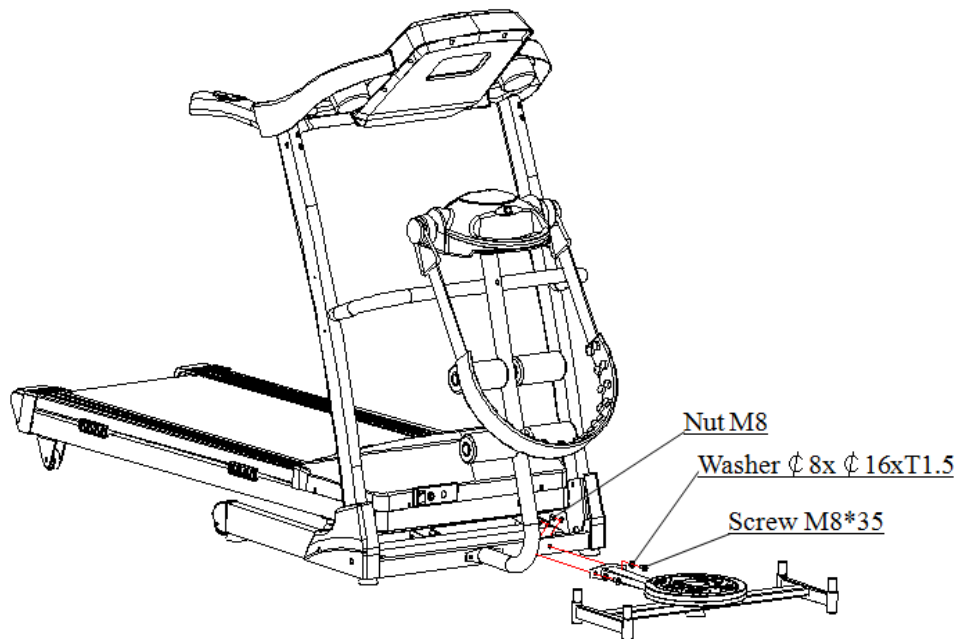
STEP 6: Install decorating cover at base.



STEP 7: Disassemble connecting screw for base frame.

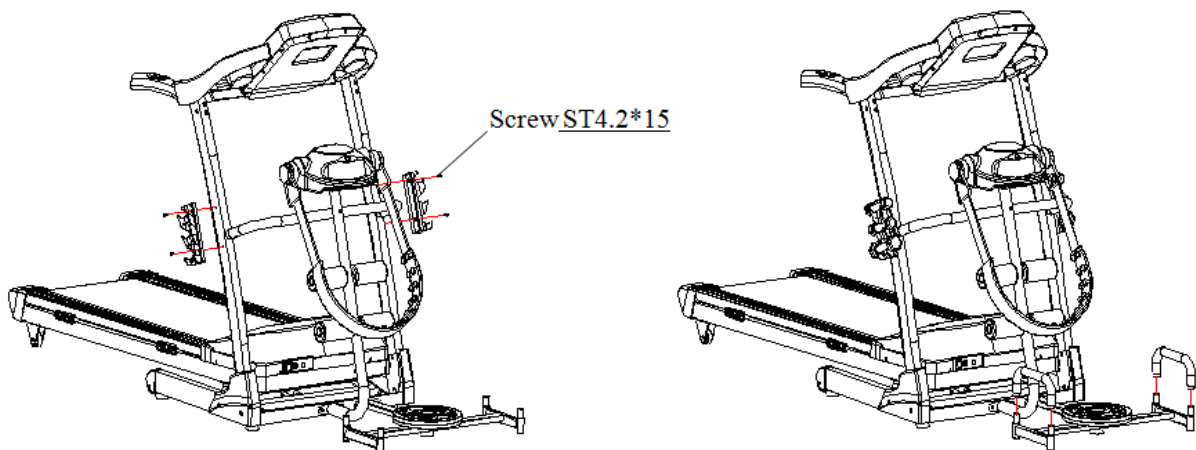


STEP 8: Set twister frame on the base frame.



Use 2 pcs of M8*35 screw, 2 pcs of washer and 2 pcs of nut to solid twister frame on base frame.

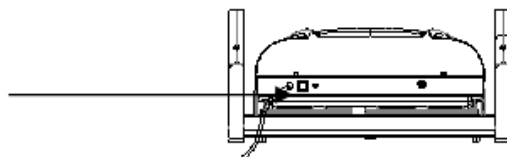
STEP 9: Set dumbbell frame on meter tube.



- a) Use 4 pcs of Screw ST4.2*15 to solid the dumbbell frame.
- b) Put the dumbbell on the dumbbell frame and put the push-up handlebar on twister frame.

USE

Insert the power plug into the socket and switch on the machine. The switch light will be on and you will hear a voice "Di". You will find the meter light will also be on.



SAFETY KEY

The machine can work only when you put safety key at the appointed position. Make sure the other end of the safety key has been nipped to your clothes. In this way, you can pull the safe key for the machine's sudden stop

under the dangerous condition. Then you will not be injured. If you need to reuse the machine, you could put safety key back.



FOLDING / UNFOLDING

Folding:

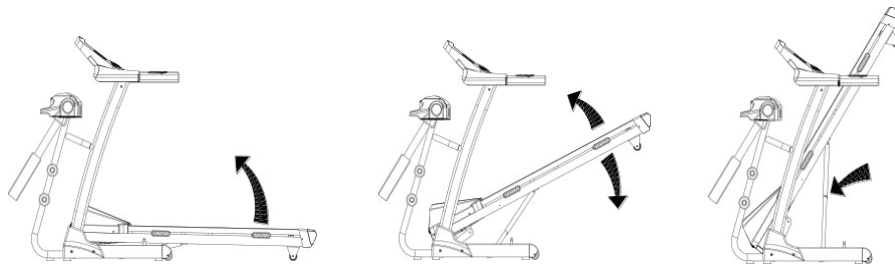
Folding will help to save space.

Before folding, please switch off and pull off the plug.

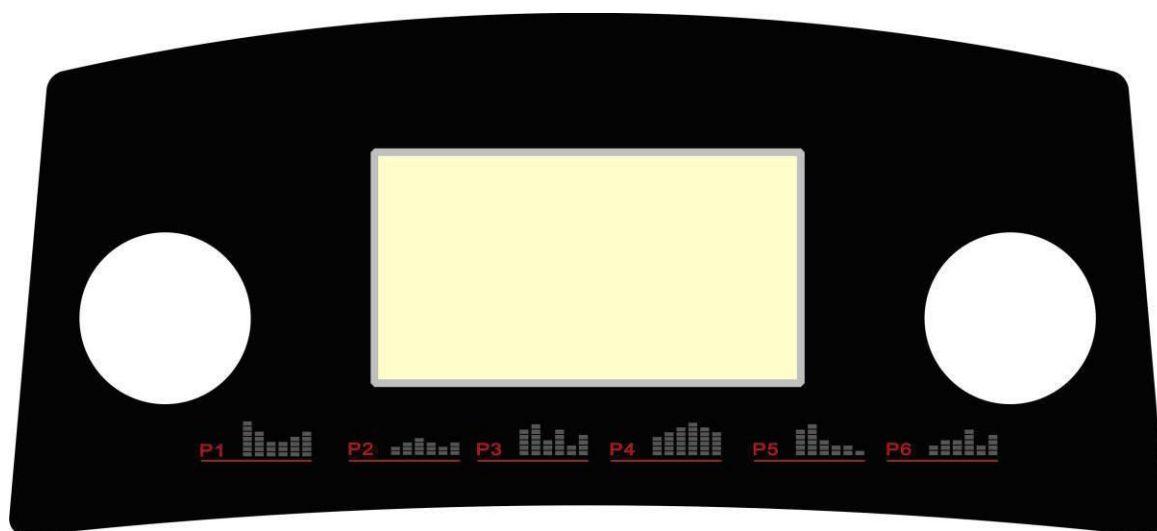
Use your hand to lift the running board until it has been locked.

Unfolding:

Step on the supporting tube and pull running board with your hands. The running board will fall to the ground slowly.





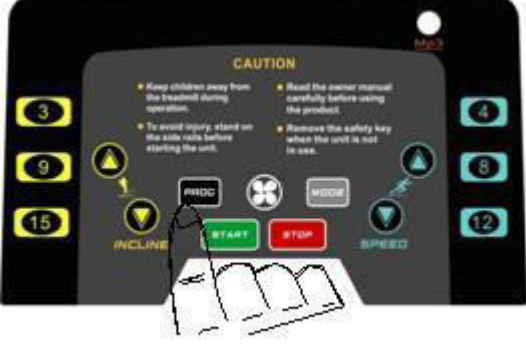

INSTRUCTION FOR CONSOLE



Tech info:

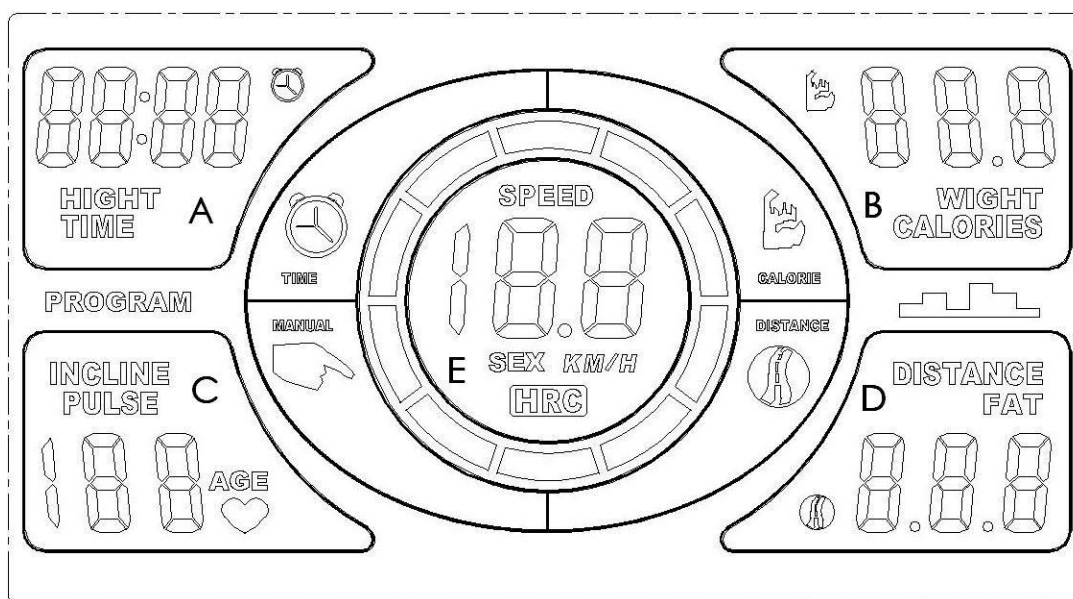
Time	00:00-99:59 Min	
Speed	1.0-16.0 km/h	
Incline	0-15 %	
Distance	0.00-99.9 km	
Calorie	0-999 KCAL	
Heart rate	50-200 / Min	
Program	Preset program	P1-P99
	User-defined program	U1-U2
	FAT	FAT

PANEL KEYS AND FUNCTIONS

 <p>The image shows the treadmill control panel with a hand pointing to the Fan Key. The panel features a central display with 'CAUTION' text and safety instructions. Below the display are buttons for 'INCLINE', 'START', 'STOP', and 'SPEED'. On the left side, there are three yellow buttons labeled '3', '9', and '15'. On the right side, there are four blue buttons labeled '4', '8', '12', and '15'. A fan icon is visible on the panel.</p>	<p>Fan Key</p> <p>Use this key, you could turn on/off the fan.</p>
 <p>The image shows the treadmill control panel with a hand pointing to the START/STOP Key. The panel features a central display with 'CAUTION' text and safety instructions. Below the display are buttons for 'INCLINE', 'START', 'STOP', and 'SPEED'. On the left side, there are three yellow buttons labeled '3', '9', and '15'. On the right side, there are four blue buttons labeled '4', '8', '12', and '15'.</p>	<p>START/STOP Key:</p> <p>Press "start" / "stop" keys for starting/stopping the running belt.</p> <p>Reset:</p> <p>Press "Stop" Key twice continuously, the machine will be reset and start for new exercise record when you press "Start".</p>
 <p>The image shows the treadmill control panel with a hand pointing to the PROG. Key. The panel features a central display with 'CAUTION' text and safety instructions. Below the display are buttons for 'INCLINE', 'START', 'STOP', and 'SPEED'. On the left side, there are three yellow buttons labeled '3', '9', and '15'. On the right side, there are four blue buttons labeled '4', '8', '12', and '15'. A 'PROG.' button is visible on the panel.</p>	<p>PROG. Key</p> <p>Under ready condition, Press "PROG.", you could select program P1-P99 and FAT.</p> <p>P1-P99 is built-in program, FAT is body fat test.</p> <p>When you finished selecting, you have to press "start" to start it!</p>
 <p>The image shows the treadmill control panel with a hand pointing to the MODE Key. The panel features a central display with 'CAUTION' text and safety instructions. Below the display are buttons for 'INCLINE', 'START', 'STOP', and 'SPEED'. On the left side, there are three yellow buttons labeled '3', '9', and '15'. On the right side, there are four blue buttons labeled '4', '8', '12', and '15'. A 'MODE' button is visible on the panel.</p>	<p>MODE Key</p> <p>Under ready condition, Press "MODE.", you could select 30:00, 1.0 or 50.</p> <p>30:00 is time countdown, 1.0 is distance countdown, 50 is calorie countdown.</p> <p>When you have selected, you have to press "start" to start it!</p>

	<p>SPEED Δ ∇ Key Under ready condition, it is used for setting some data. Under running condition, it is used for setting speed, speed difference is 0.1 km/h for each time. When we press it for above 0.5 seconds, it will progressive increase or reduce automatically.</p>
	<p>INCLINE Δ ∇ Key Under ready condition, it is used for setting some data. Under running condition, it is used for setting incline, incline difference is 1% for each press. When we press it for above 0.5 seconds, it will progressive increase or reduce automatically.</p>
	<p>SPEED direct key Use these keys, you could set speed for 4 km/h, 8km/h, 12km/h directly.</p>
	<p>INCLINE direct key Use these keys, you could set incline for 3%, 9%, 15% directly.</p>

DISPLAYED WINDOW



A	TIME: Display the data of time or heart rate
	HIGHT: Display the data of height
B	CALORIES: Display the data of calorie
	WIGHT: Display the data of weight
C	INCLINE: Display the data of incline
	PULSE: Display the data of pulse
D	DISTANCE: Display the data of distance
	FAT: Display the data of body fat
E	SPEED: Display the data of speed
	SEX: Display the data of sexuality

PROGRAMS

QUICK START (FOR MANUAL MODE)

- Turn on power switch, Put safe key in the right position.
- Press “START” Key, there will be 3 seconds countdown displayed on the window! After countdown, the machine will run at the speed of 1.0km/h.
- According to your needs, you could use “SPEED+”, “SPEED-” to change speed, use “INCLINEΔ”, “INCLINE▽” to change incline.
- When you put your hands on the handlebar’s heart pulse for 5-8 seconds, it will display heart rate on the screen.

MANUAL MODE

- Under ready condition, Press "Start" Key, the machine will run at the speed of 1.0km/h and incline 0%.The other window will forward count from 0. Press “INCLINE direct key”, “SPEED direct key”, “INCLINEΔ”, “INCLINE▽”, “SPEED+”, “SPEED-”, you could change speed and incline.
- Under ready condition, press “MODE” to come into time countdown mode. Window “Time” displays “30:00” and shining, you could press “SPEED+”, “SPEED-” to set exercise time from 5:00—99:00.

- When on distance countdown mode, press “MODE” to enter. Window “ DIST” displays “1.0” and shining, you could press “INCLINE△”, “INCLINE▽”, “SPEED+”, “SPEED-” to set exercise distance from 0.5—99.5
- When on calorie countdown mode, press “MODE” to enter. Window “ CAL” displays “50” and shining, you could press “INCLINE△”, “INCLINE▽”, “SPEED+”, “SPEED-” to set calorie from 10—999.
- After finish setting time, distance or calorie mode, you could press “start” to start the machine. There will be 3 seconds countdown displayed on the window! After countdown, the machine will run at the speed of 1.0km/h. You could press “INCLINE△”, “INCLINE▽”, “SPEED+”, “SPEED-” to adjust speed and incline. Press “stop”, the machine will stop slowly.

PRESET PROGRAM

There are 99 built-in programs P1-P99. Under ready condition, press “PROG.” Key continuously. Window “PROGRAM” will display “P1-P99”. FAT in turn. P1-P99 are built-in programs. After selecting specific program, press “MODE”. Window “Time” displays “30:00” and shining, you could press “INCLINE△”, “INCLINE▽”, “SPEED+”, “SPEED-” to set exercise time from 5:00—99:00. After setting, press “START” to start the machine. Built-in programs have 10 parts, the time for each part=setting time / 18. When machines come into next part, there will be a voice “Bi-Bi- Bi” for 3 times to remind you, and speed and incline will be changed according to the built-in programs. No matter whether you have pressed “INCLINE△”, “INCLINE▽”, “SPEED+”, “SPEED-” to change speed and incline in front parts. After finishing one program, there will be voice “Bi- Bi-Bi” for 3 times, the machine stop slowly and “End” will be displayed on the window. 5 seconds later, the machine will come into ready condition.

USER-DEFINED PROGRAM

Setting for user-defined program:

Under ready condition, press “PROG.” Key continuously, Window “PROGRAM” will display “P1-P99”, U1-U2, FAT in turn. U1-U2 are user-defined program. After selecting U1 or U2, press “MODE” to set, “SPEED+”, “SPEED-” to set speed, “INCLINE△”, “INCLINE▽” to set incline. After setting, press “MODE” key to finish one part and come into next part. After finishing setting for 10 parts, press “start” to start the machine. User-defined program will be kept in the machine forever unless you reset them. These data can’t be lost even outage.

Special explain:

Every mode has 10 parts. You can only press “START” key to start the machine after finishing all parts’ setting and total exercise time setting.

Data range:

Parameter	Setting range	Displayed range
Time (minute:second)	5:00-99:00	0:00—99:59
Incline (%)	0-15	0-15
Speed (KM/H)	1.0-16	1.0-16
Distance (KM)	0.5-99.9	0.00—99.9
Heart rate (time/minute)	N/A	60-185
Calorie (cal)	10-999	0—999

BODY FAT TEST

Under ready condition, press “PROG.” Key continuously to come into FAT. Press “MODE” key, you could find “HEIGHT”, “WEIGHT”, “AGE”, “SEX”, “FAT” displayed on the window. Press “INCLINE△”, “INCLINE▽”, “SPEED+”, “SPEED-” to set. After setting, press “MODE” to come into “FAT”. At this time, put your hand on the heart pulse for 5-8 seconds, there will be body fat date displayed on the window. You could find whether your weight and height matches. (This data only for reference, can’t be used for medical data)

F-1	SEX	MAN	WOMAN
F-2	AGE	10-----99	
F-3	HEIGHT	100----220	
F-4	WEIGHT	20-----150	
P	BODYFAT	≤19	Underweight
	BODYFAT	=(20---25)	Normal weight
	BODYFAT	=(25---29)	Overweight
	BODYFAT	≥30	Obesity

POWER SAVE MODE

Our machine has power save function. When you turn on power switch for 10 minutes and don't press any key, the machine will come into power save mode and there is no light on the screen. You could press any key into ready condition.

MAINTENANCE

Identification ways for the degree of tightness of running belt and poly V-belt:

When the running belt skips, please follow the steps as follows to make sure which belt needs to be adjusted, running belt or poly V-belt.

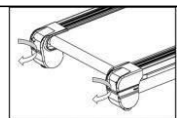
- Unplug all power supply, screw and remove the Base cover.
- Turn the speed to be around 3km/h, step on the running belt by pressure and try your best to make the running belt stop. If running belt stops, together with the front roll, but the motor still runs, under this condition, it means the poly V-belt needs to be adjusted.
- Turn the speed to be around 3km/h, step on the running belt by pressure and try your best to make the running belt stop. If running belt stops, but front roll still runs, under this condition, it means the running belt needs to be adjusted.

The adjustment steps for poly V-belt:

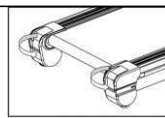
- Unplug all power supply and take off the base cover.
- Loosen the four screws for the motor, adjust the V-belt tension bolts in clockwise direction, and then tighten back the four screws for the motor.

Adjustment running belt:

- Turn the speed to be 6km/h. for running
- Turn the both tension screws located at the end of the treadmill on the right and left sides, half a turn clockwise using the Allen key. (Diagram1 and Diagram 2)
- After adjustment, running belt still slips; please repeat the steps as above.



Tighten the running belt (Diagram 1)

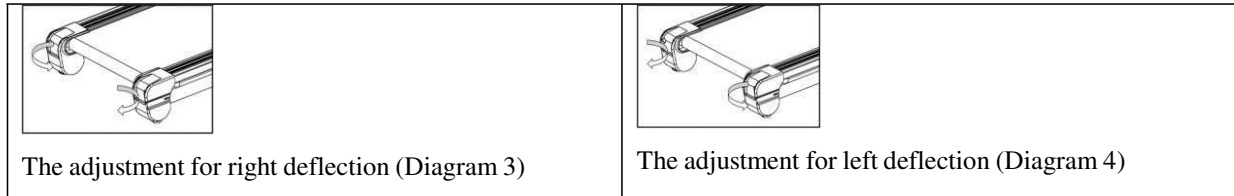


Loosen the running belt (Diagram 2)

The adjustment steps for running belt deflection:

The running belt will be deflected more or less under using. Then it needs to be adjusted. The steps are as follows:

- a) Place the treadmill on a horizontal floor, turn the speed to be 6 km/h for running.
- b) If the running belt is deflected to the right, adjust the bolt on the right by turning it for half a turn clockwise, then adjust the bolt on the left by turning it half an anti-clockwise.(see Diagram 3)
- c) If the running belt is deflected to the left, adjust the bolt on the left by turning it for half a turn clockwise, then adjust the bolt on the right by turning it half a turn anti-clockwise.(see Diagram 4)
- d) After the adjustment, the running belt still keeps deflecting, please repeat the steps above.



Running board lubrication- Silicone oil has been provided (White Bottle)

The treadmill is brand-new and has been pre-factory lubricated. Lubrication is not necessary directly after purchase.

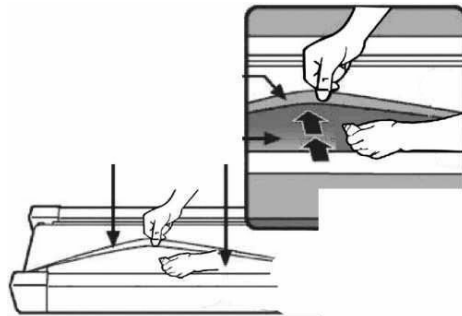
Lubrication needs constant maintenance termly after purchase. The friction between the running board and running belt has a great effect on the treadmills' life. So please lubricate your machine termly (every one month). The steps are as follows:

Step 1. Please unplug power supply for the treadmill and loosen the belt (Belt tension screw located at the end of the treadmill).

Step 2. After loosening the screw, lift up the running belt and clean in-between the running board. Squeeze the small white bottle of SILICONE oil which was supplied with your purchase and wipe it evenly across the board.

Step 3. After lubricating the board, screw the belt tension back to its correct tension. Tighten evenly on both sides. When it is almost tensioned, run the treadmill at 1km without any load. Adjust both tension screws to make the belt in the centre of the back roller. Run the treadmill at 5km for 3mins.

Step 4. Stop the treadmill and start to walk on it at 5km/h. Lastly fine tension both screws until it's running smoothly with your weight on.



CLEANING

- a) Please power off and pull the plug out before cleaning.
- b) Wipe out the dust stuck on the surface and running board frequently.
- c) Please clean the surface of frame and running belt with a soft cloth dipped with suds, don't use things like eradicator and naphtha.(After cleaning, please dry it for use)
- d) Please take the protecting cover off every two month, use vacuum dust-collector to suck the dust remaining inside of the protecting cover.(The dust will make the components of circuitry board short circuit)

CAUTIONS, DEPOSITING

Cautions

Please make sure that the plug has been pulled out before cleaning or maintenance.

Depositing

The treadmill should be deposited indoor in case of being damp. Water can't be splattered and nothing can be laid and inserted on the treadmill.

Please keep the air a little humid in winter. And please void the big static electricity, it may disturb the operation of meters or even damage them.

GUIDES FOR MALFUNCTION

Analyzing and eliminating malfunction

Item.	Malfunction	Reasons	Solution
1	Treadmill can't be started	The safe key isn't in the right position	Put the safe key in the right position
		The electrical switch is placed to "0"	Turn the electrical switch to "1"
2	Meter can't display	The meter and upper communication line are not connected well	Disassembly meter and check the upper communication line, make sure that meter and communication line are connected well.
		The upper communication is broken	Replace it!
3	Heart rate can't be displayed	The pole of heart rate sensor is not wet enough	Wet the pole with water or liquor for hard contact lenses
		Disturbed by electromagnetism	Stay away from electromagnetism
4	Incline doesn't work	The motor wire is not well connected	Open the motor cover and reconnect it
5	Running belt runs faster or slower than what has been displayed	Unadjusted	Readjust it
6	Running belt slips	Running belt is not tight enough	Please read "Maintenance: The adjustment steps for poly V-belt / Adjustment running belt"
7	Running belt is deflected	The running belt is unadjusted.	Please read "Maintenance: The adjustment steps for running belt deflection"
8	Displayed E0 on the screen	No safety key signal	If safety key on machine, then check the connecting part and make sure safety key are connected well. Otherwise, replace it!
9	Displayed E01 on the screen	No sensor signal	Check sensor wire, whether it is been connected well or whether it is broken.
10	Displayed E02 on the screen	The trouble of PCB	IGBT-CE open circuit, replace PCB.
11	Displayed E03 on the screen	Big fluctuated speed	If this problem happened when speed is bigger than 8km/h, then the reason is overload and running belt is broken or lack of oil.
			If the motor has been used for a long time, then replace the motor. Otherwise, replace the

			PCB.
12	Displayed E04 on the screen	The PCB and meter cannot communicate with each other	Check the lower communication line, make sure that PCB and lower communication line are connected well, Check the upper communication line, make sure that meter and upper communication line are connected well.
13	Displayed E05 on the screen	over current protection	Check whether it is overloading
14	Displayed E06 on the screen	The problem of motor	Check the motor are connected well, otherwise, replace motor and PCB in turn to check them.
15	Displayed E08 on the screen	Overload protector	If it is not overload, then add oil for running board, change the running belt or running board, change the PCB in turn to check!
16	Displayed E09 on the screen	Overhot protector	Stop the machine and make it to be cold. If it happens when in normal temperature, then replace PCB.
17	Displayed E10 on the screen	Overvoltage protector	Check the voltage, whether it is normal!
18	Displayed E12 on the screen	incline alarm	Check the VR wire, AC wire, connecting wire of incline motor, incline motor and PCB, whether they are connected well or broken. After checking, restart the PCB.

If you still can't solve the problems after taking the solutions above, we hope that you can contact our dealer or company as soon as possible.



Office:

Phone:

E-mail:

Web:

Русе, ул. "ТЕЦ Изток" 20

070080020 / 09897612190

office@yako.bg

www.insportline.bg